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Page 4 Fundamentals of Metal Forming -  
Solution Manual Chapter 1 e.  $m = \ln \frac{p_2/p_1}{\ln v_2/v_1} = \ln \frac{763.4 \text{ lb}}{729 \text{ lb}} \ln 3.3 \times 10^{-2} / 3.3 \times 10^{-4} = \ln 1.047 \ln 100 = .046$   
4.605 = 0.010 2. Starting from the basic idea that tensile necking begins at the maximum load point, find the true strain and engineering strain where necking begins for the following material laws.

## **CHAPTER 1 - PROBLEM SOLUTIONS**

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1 Determine the principal stresses for the stress state  $\sigma_{ij} = \begin{bmatrix} -3 & 5 & 2 \\ 0 & 4 & 2 \\ 0 & 0 & 7 \end{bmatrix}$   
7 Solution:  $I_1 = 10 + 5 + 7 = 32$ ,  $I_2 = -(50 + 35 + 70) + 9 + 4 + 16 = -126$ ,  $I_3 = 350 - 48 - 40 - 80 - 63 = 119$ ;  $\sigma - 22\sigma^2 - 126\sigma - 119 = 0 \dots$

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and (  $G$  ) the intersection of all maximal subgroups of  $G$ . Let  $N$  be an abelian minimal normal subgroup of  $G$ . Then  $N$  has a complement in  $G$  if and only if  $N \leq C_G(N)$ . (  $G$  ) Solution Assume that  $N$  has a complement  $H$  in  $G$ . Then  $G/H$  is a 1-group.) =  $A = A$  =  $S =$

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 $= 0.078m^{-1}$ . The curvature of the form  
block is  $1/2.39 = 0.418m^{-1}$ , hence the  
final curvature is  $0.418 - 0.078 =$   
 $0.340m^{-1}$ . i.e. the final radius of  
curvature is  $1/0.340 = 2.94$ , or a change  
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He earned his Ph.D. on the theory of thermal diffusion in plasmas at the Institute for Physical Problems of the USSR Academy of Sciences in 1951, and four years later received a higher doctorate degree with a thesis on quantum electrodynamics at high



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energies. In 1966 he was awarded the Lenin Prize, and upon coming to the United States in 1991 ...

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